

# **A.L. Finishing Company's NADCAP Accreditation**



AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing

## **Passivation:**

- **AMS 2700**
- **ASTM A967**
- **FED-QQ-P-35**
- **AMS-QQ-P-35**

AC7108/11 - Nadcap Audit Criteria for Conversion Coating

## **Chromate Conversion (Non-Hexavalent Chrome Alternatives):**

- **MIL-DTL-5541**

## **Chromate Conversion:**

- **MIL-C-5541**
- **MIL-DTL-5541**

AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108

## **Testing Performed Internally in Support of the Chemical Process Accreditation:**

- **B05 – Salt Spray Testing in Support of AC7108**
- **B06 – Water Immersion / Humidity Testing in Support of AC7108**
- **B23 – Copper Sulfate Testing in Support of AC7108**
- **B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108**
- **B14 – Conductivity Testing in Support of AC7108**
- **Solution Analysis in Support of AC7108**

AC7108 Rev I - Nadcap Audit Criteria for Chemical Processing

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings as an Internal Rework Process